

New Brighton/Minneapolis Interconnection

Background

- 1,4-dioxane found in Prairie du Chien (PDC)/Jordan wells within New Brighton supply in 2014
 - 6 wells treated at Water Treatment Plant 1 (**7.2 MGD** capacity)
- April 2015, New Brighton turned off PDC/Jordan wells and switched to Mt. Simon-Hinckley (MSH) aquifer
 - 4 wells treated at Water Treatments Plants 3, 4, and 5 (4.5 MGD capacity)

Reasons for Minneapolis interconnection

- Short-term contingency supply
- Alternative supply until long-term response complete (additional treatment at WTP1)
- Long-term mutual aid
- Simplification of construction sequencing

Water quality

Minneapolis	New Brighton
Surface water	Groundwater
Softened	Unsoftened
Chlorine and ammonia for disinfection (chloramines)	Sodium hypochlorite for disinfection (free chlorine)
Orthophosphate for corrosion control	No corrosion control chemicals

Interconnection evaluation

- Potential to produce incompatible disinfection byproducts
- Taste/odor concerns
- Potential to cause corrosion due to changes in pH, alkalinity, hardness
 - Can lead to increased exposure of lead and copper
- New Brighton decided to purchase water from Minneapolis (up to 6 MGD)
- Construct permanent booster station and interconnection pipeline
- New Brighton to pre-emptively add phosphate prior to change-over

Interconnection design/construction

- Spring 2016: pipeline construction and installation of temporary booster pump
- Spring 2016: develop plan to switch to Minneapolis water
 - add phosphate to NB supply before change-over
 - develop flushing plan
 - meet with MDH
- Summer 2016: interconnection online with temporary booster pumps
- November 2016: permanent booster station online
- Interconnection operational between July 2016 and September 2018

Booster Station

Temporary Pumps



Permanent Booster Station



Initial change-over/system flushing

- July 2016
- NB flush system for five days
- Two types of sampling of flushed water

Parameter	Minneapolis	New Brighton
Free Chlorine (mg/L)	0.1 – 0.4	0.5
Total Chlorine (mg/L)	> 0.5	0.5
рН	8.9	7.6

Lead and copper sampling

August 2016: initial lead and copper samples collected

- No samples exceeded action levels (39 samples)
- June 2017: lead and copper samples collected (30 samples initially)
 - 5 samples exceeded action levels
 - >10% \rightarrow additional sampling and notification required
 - Collected additional samples (37 additional), 1 exceeded action level
- Increased orthophosphate dose in 2017

After Minneapolis interconnect

- September 2018: discontinue interconnection use, use New Brighton's MSH wells (WTPs 3, 4, and 5)
- December 2018: PDC/Jordan wells and WTP1 online with additional treatment for 1,4-dioxane
- Continue feeding orthophosphate for corrosion control

Questions?